

OCT 22 2015

JOB NUMBER

05-16838

SHOP COPY

A-A
ECHELLE 1:1
SCALE 1:1

A-A
ECHILLE 1:1
SCALE 1:1

LES POINTS D'ATTACHE MOTEUR SONT CONTRÔLÉS
AVEC LE CALIBRE N° 80X 60 256 00
THE ENGINE MOUNTING POINTS ARE
CHECKED WITH GAGE N° 80X 60 256 0

 ZONE DE MARQUAGE DU NUMERO D'IMMATRICULATION OUTILLAGE
SUIVANT GUIDE DE PRODUCTION UP1019
TOOL MARKING AREA P/N AS PER UP1019 PRODUCTION GUIDE.

ALL DIMENSIONS ARE IN MILLIMETERS

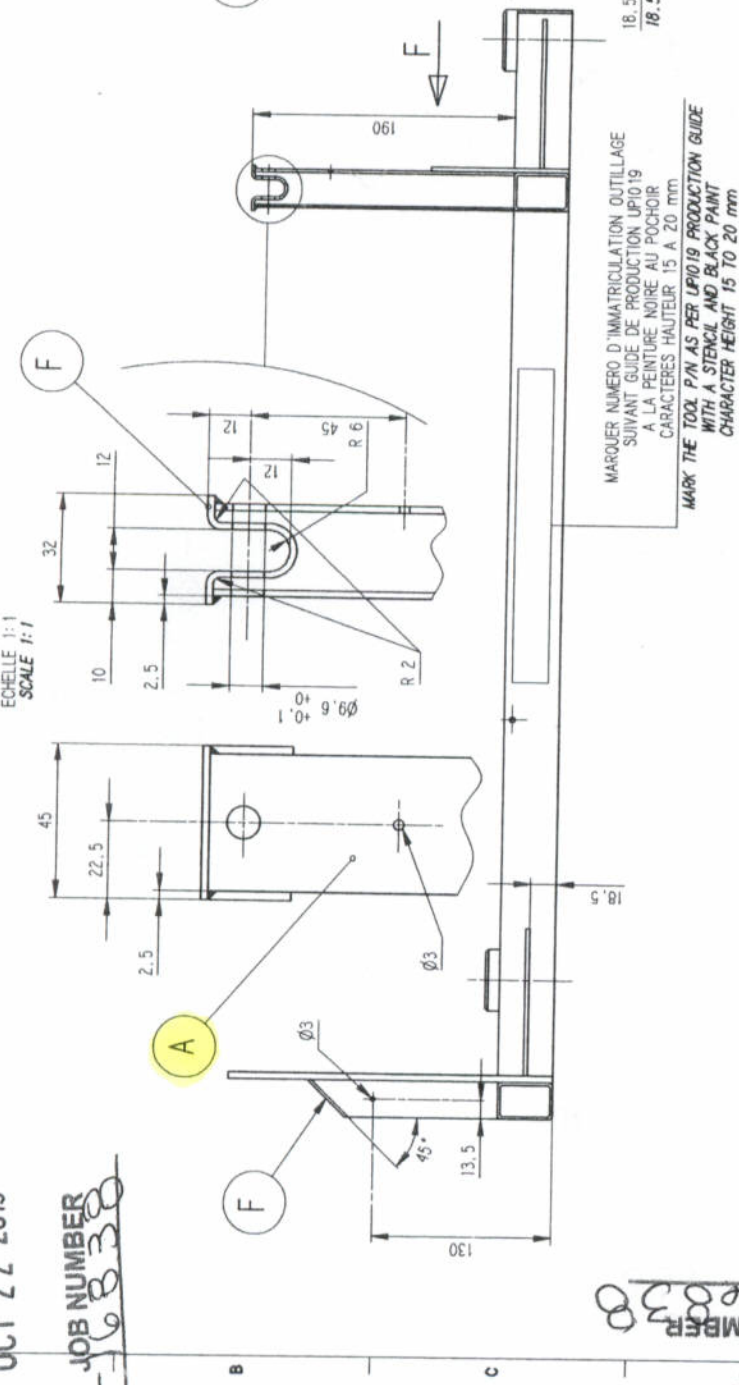
014	7	ANNEAU BRISE Ø22 BROKEN RING Ø22	FOIN	3410 Ø22	
.	.	.	OU TM OR TM	96 10011240	
013	7	CABLE LG.: 152 CABLE LG.: 152	ANDEL	L616V	
.	.	.	OU TM OR TM	9560131040	
012	
011	2	BROCHE A BILLES Ø9.5 LG.: 22.9 BALL PIN Ø9.5 LG.: 22.9	ANDEL	320 10609	
.	.	.	OU TM OR TM	96 10010930	
010	2	RONDILLE M8 WASHER M8	STD	.	
009	3	VIS A TOILE CLS ST 4.2-9.5 F PLATE SCREW CLS TS 4.2-9.5 F	STD	.	
008	2	VIS H M8-35 SCREW H M8-35	STD	.	
007	9	ECROU AUTO-FRENE H M7x1.00 CL 8 SELF LOCKING NUT H M7x1.00 CL 8	SIMMONDS	NYLSTOP TYPE P	
S/P A/D	006	1 COFFRET POUR BHE CASE OF BHE	TM	881 8 314 000	
S/P A/D	005	3 EPINGLE PIN	TM	881 0 600 006	
3	004	2 BRIDE CLAMP	XC48	.	
S/P A/D	003	1 BROCHE PIN	TM	881 5 059 717	
3	002	1 BRIDE AVANT FRONT CLAMP	25C04	R: 900-1050MPa	
2	001	1 CHASSIS BASE	VOIR DETAIL REFER TO DETAIL	.	
PL SH	REP ITEM	QUANT QUANT	DESIGNATION DESCRIPTION	MATIERE MATERIAL	DBS COM
DESIGN: PAB DRAW: PH SETA: Q HARI LE: 20/12/99					
MACHINE/ENGINE: ARBUS ZF					
DESIGNATION OUTILAGE MOTOR GLOBAL 319 0 800 0					
BATI SUPPORT MOTEUR ENGINE STAND					
CE DESINIO E LA PROPRIETA DE LA SOCIETA TURBOMECA, IL NE PUO ETRE COMMUNIQUE O RIPRODOTTO SANS SON AUTORIZAZIONE THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
ECHELLE 1/2.5					
CODE FABRICANT FIGE28 / MANUFACTURER CODE					
DATE: 28/02/08 F. ESCOLA DATE: 16/07/07 D. ESCOLA DATE: 13/02/07 C. ESCOLSTE DATE: 31/07/07 B. L. ROVIN DATE: 11/02/06 A. L. ROVIN DATE: 18/03/97 Z. L. ROVIN DATE: 17/07/94					
FORMAT SIZE A1					
881 9 331 000					
PLANCHE SHEET 1 /					

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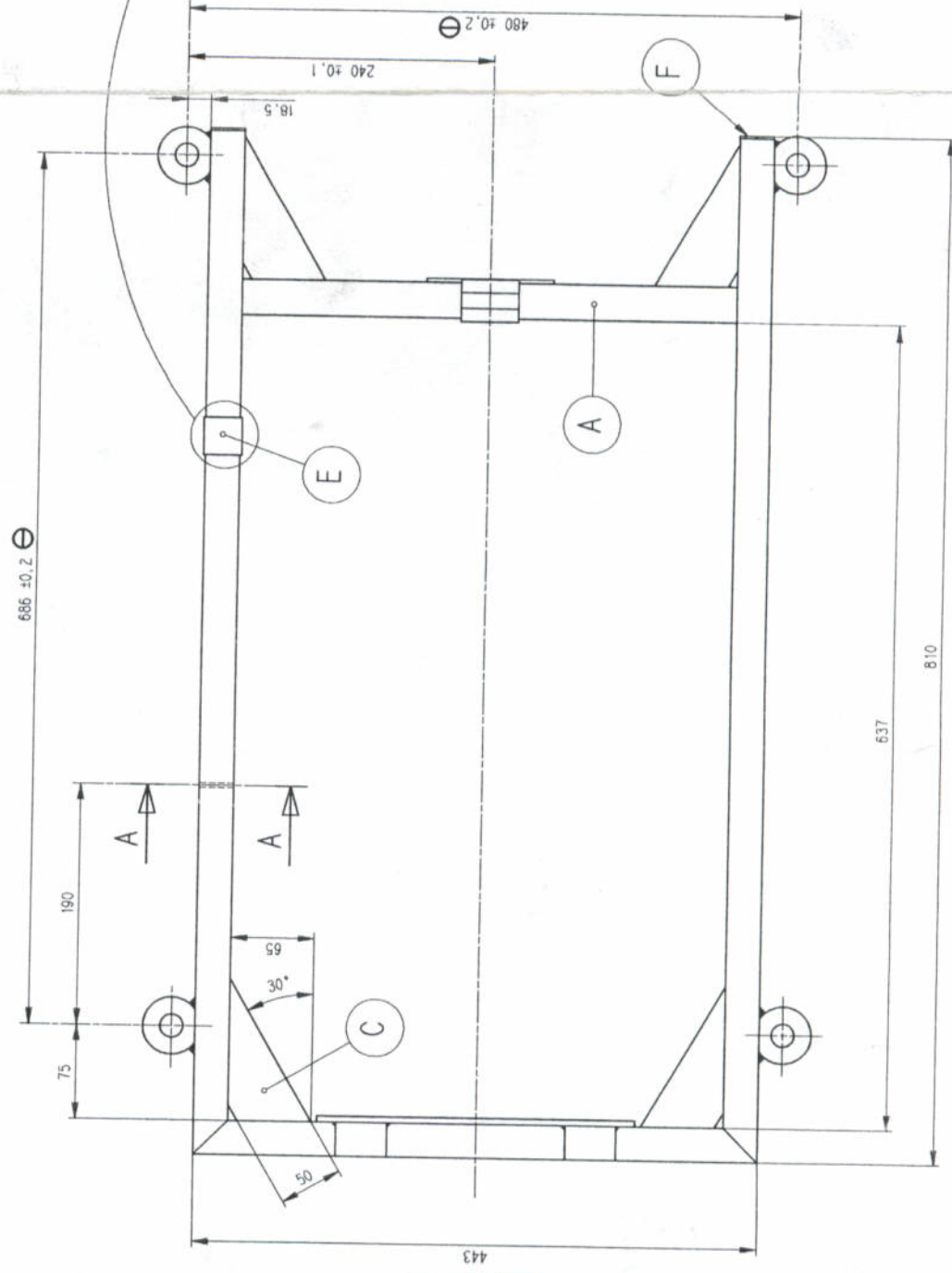
JOB NUMBER

DETAIL
ECHELLE 1:1
SCALE 1:1



CONTROLLED DOCUMENT

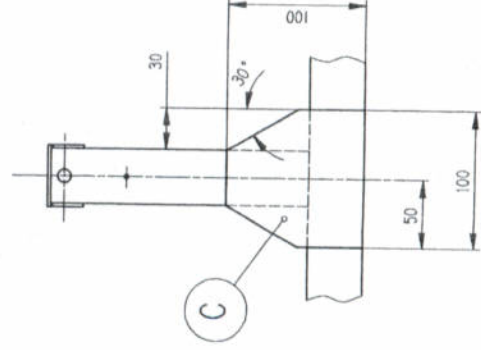
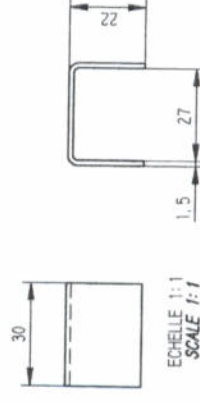
CONTROLLED DOCUMENT



VUE SUIVANT F
VIEW ALONG F


POSITIONNEMENT DU GOUSSET
POSITIONING GUSSET

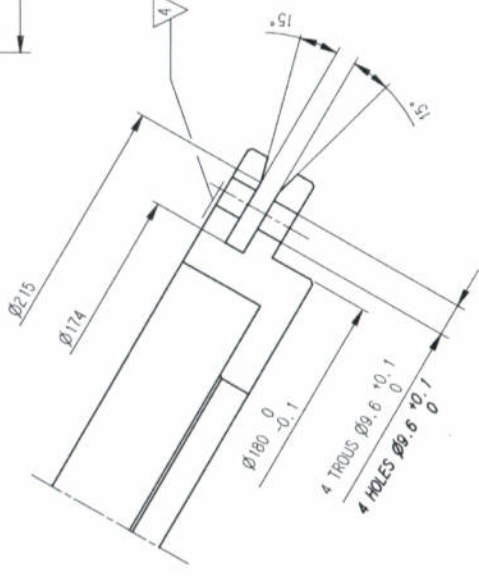
-METTRE EN PLACE LE COFFRET N° 881 8 314 000 (REP. 006) ET
LE VERROUILLER A L'AIDE DE L'EPINGLE N° 881 8 314 003.
-METTRE EN PLACE LE GUSSET POUR QU'IL ASSURE UN LEGER
SERPAGE PUIS LE SOLDER SUR LE CADRE.
-PUT THE CASE IN PLACE N° 881 8 314 000 (IT. 006) AND
LOCK IT WITH PIN N° 881 8 314 003.
-PUT THE GUSSET PLATE IN PLACE TO FASTEN LIGHT
TIGHTENING AND WELD IT ON FRAME.



H	1	TUBE TUBE	INOX	Ø2.6x4
G	1	SUPPORT SUPPORT	TOLE NOIRE BLACK PLATE	EP.: 5 TH.: 5
F	5	TOLE DE FERMETURE CLOSING PLATE	TOLE NOIRE BLACK PLATE	EP.: 1.5 TH.: 1.5
E	1	GOUSSET GUSSET	TOLE NOIRE BLACK PLATE	EP.: 1.5 TH.: 1.5
D	2	RENFORT REINFORCEMENT PLATE	TUBE ACIER STEEL TUBE	40x27x2
C	5	RENFORT REINFORCEMENT PLATE	TOLE NOIRE BLACK PLATE	EP.: 3 TH.: 3
B	4	PLOT STUD	XC38	
A	1	CADRE FRAME	TUBE ACIER STEEL TUBE	40x27x2
REP ITEM	QUANT QUANT	DESIGNATION DESCRIPTION	MATIERE / FOURNIS MATERIAL / SUPPL	OBS. / REF. NOTE / REF.

CHASSIS	VOIR TABLEAU	UNITS/INCHES 3.2	ROULEE SCALE	E.M.H.
BASE	REFER TO TABLE	✓	1/2.5	11/07/94
			881 9 331 001	MOISE JACOB

Dessin: P&P (Drawing: P&P) SETA P. OLIVIER LE: 20/12/99		INTERPRETATION DES DESSINS SELON INTERPRETATION OF DRAWINGS AS PER ST 21.02		EVOLUTION: VOIR PLANCHE 1 UP DATING: REFER TO SHEET 1	
MACHINE/ENGINE: APRILUS 2F		DESIGNATION PIECES/DESCRIPTION: N°PIECES/ PART NUMBER: MOTEUR GLOBAL GLOBAL ENGINE# 319 8 800 0			
DESIGNATION OUTILAGE		BATI SUPPORT MOTEUR TOOL NAME ENGINE STAND			
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
ECHELLE SCALE		 Turbomeca CODE FABRICANT PR228 / MANUFACTURER CODE			
FORMAT SIZE A1		881 9 331 000		PLANCHE SHEET	



1 | CASSER LES ARETES VIVES PAR CH. 0.2 A 0.3 A 45°
BREAK THE SHARP EDGES BY CH. 0.2 TO 0.3 AT 45°

8819331000 - G <25 mars 2008> - 4 / 4